# 900/901/906 Series

# Hoffman Controls Product Data

# **SCR/Sequencing Control Systems**



906-13AW Thermostat

# **System Description**

The SCR/Sequencing Control System is designed to provide a combination of proportional (SCR) and/or sequencing steps for single- or three-phase load configurations. The combination of Control/Controller and their arrangement allow the designer to customize a system to meet specific application requirements.

The components may include an arrangement of:

- 906 Series Electronic Thermostat(s) or Input Signal
- 901-D Series Logic (proportional time base)
- 900 Series Power Switch(es)
- 901-HR Series Sequencer

Components may be used stand alone or in combination to accomplish varying degrees of control function.

The electronic Thermostat, Logic, and Sequencer are Class II low voltage controls. The Power Switch is a Class-I line voltage power controller that is U.L. Recognized.

The 901-D Series Multiple Input Logic accepts most all commercial electronic or electric input signals. An "on-board" pressure transducer accepts pneumatic input signals. Logics are factory calibrated to accept input signals for DP Series Logics as listed in Table 1.

The application of SCR and Sequencer provide modulation and step control in combination, and functions as a Vernier System.

Each Power Switch is a "zero firing" single phase master controller which may be arranged in any connection in the line, in the Delta, or in the Wye without regard for phasing. Multiple parallel load circuits may be added to meet total current or KW load requirements.

# **Thermostat Inputs**

The 906 Series electronic Thermostats provide two electronic thermostat ranges for wall or remote sensing/setpoint. Thermostats are available in a standard or miniature size. Optional visible or concealed set point adjustment/function switches are incorporated in the miniature thermostat only. The 906 Series is available with a 10K thermistor input of 65° – 85°F or a temperature sensing IC for 30°–160°F range. For other Thermostat input signals, refer to Table 1. See the 906-Series Electronic Thermostat Product Data literature for detailed Thermostat information.

### **Optional Input Signals by Others**

Table 1

Signal	Signal Range	Factory* Calibration	Input By
Ohms	0 - 135	10 - 130	Others
VDC	2 - 10 or $2 - 20$	2 – 10	Others
mA	2 - 10 or $2 - 20$	2 – 10	Others
psi	0 – 15	9 – 13	Others

<sup>\*</sup> Standard factory calibration unless otherwise requested when ordered.

### Specifications, 906 Thermostats

Table 2

Model 906-	Туре	Range °F	Size	Setpoint	Sensor Probe
13W	Wall	65 – 85	Std.	Visible	Self-contained
13AW	Wall	65 – 85	Mini	Visible	Self-contained
13ADRW	Remote	65 – 85	Mini	Visible	Duct Probe
13DRW	Remote	65 – 85	Std.	Visible	Duct Probe
19DDRW	Remote	30 - 160	Mini	Visible	Duct Probe

# Specifications, 906 Thermostats (continued)

Sensor Resistance (65°–85°F) @25°C/77°F 10K

Sensor Output Voltage (30°–160°F) @25°C/77°F 770 mV

Time Constant

Wall 19 Seconds Remote 24 Seconds

Connection

Miniature 10" stripped (U.L. 1007) 22 A.W.G. Standard Terminal lug (16 A.W.G. Max)

Dimensions (L x W x H)

Miniature 3.40" x 1.85" x 1.15" Miniature (Sub-base) 4.50" x 2.75" x 0.20" Standard 5.20" x 3.20" x 1.85"

### **Features**

- Proportional control signal.
- Responsive time constant.
- Low voltage (Class II)
- Optional range selection.
- Wall or remote temperature sensing.
- Remote setpoint.
- Standard or Miniature sizes.

### Power Switch



900 Series Power Switch

The 900 Series Power Switches are zero firing, multiple voltage controllers that are used for connecting line voltage potentials to resistive loads. Firing at zero voltage crossing reduces Radio Frequency Interference (RFI).

Each Power Switch controls one phase, and can be used in any connection arrangement or combination of phases disregarding phase rotation. Power Switch(es) can be used in three-phase applications, in the line, in the Delta, or in the Wye. The switch must be selected to accept the appropriate voltage potential and connected KW load.

The 24V AC control source to the Power Switch is independent of the phase being controlled. The extruded aluminum heat sink must be located in a ventilated ambient with the fins mounted vertically (see ambient specification limitations). The cylindrical control section, including power and control leads, is typically mounted inside the control panel.

### **IMPORTANT**

When Power Switch(es) are used in combination with the Sequencer to provide a "Vernier" control system, the Power Switch KW load should be sized to provide at least 125% of the largest sequencing KW step.

# Specifications 900 Series Power Switch

Models 900-120/277 900-347/480 900-600	120, 208, 240 or 277 Volts 347, 460 or 480 Volts 600 Volts
Current, Max.	28 Amps
Voltage, Limitations	+10%, -15%
Frequency	50/60 Hz
Ambient Heat Sink (triac) Control Panel (electronics)	50°C (120°F) 75°C (167°F)
Control Voltage Power, (VA/Switch) @ 24V AC	24V AC 3.5 VA
Wire Line, 8" Stripped, U.L. 1015 Control, 8" Stripped, U.L. 1015	12 A.W.G. 22 A.W.G.
Dimensions (L x W x H) Logic Tube	4.08" x 5.75" x 3.00" 3.50" (H) x 1.75" (Dia.)

### **Features**

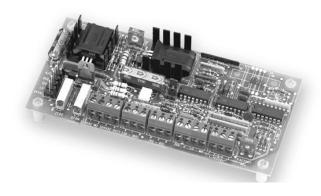
UL Recognized

 Each Power Switch incorporates its own zero-firing Logic, providing any combination or connection arrangement for single or three phase applications.

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- Up to 12 900 Series Power Switches may be controlled from one 901 Series Logic. (For applications requiring more than 12 Power Switches, consult factory.)
- No phasing required.

## Logic



901-D Series Logic

The 901-D Multiple Input Logic is designed to provide a proportional time base for operating one or more Power Switch(es) and/or the Sequencer of the control system. The Logic accepts an input signal (see Table 3) and develops a 24V AC output that is time proportioned to fire the Power Switch(es). The time proportioned output selects a percentage of the time base for connecting Power Switches to the load.

The load is disconnected from the line for the remaining period of the time base. The load is proportioned on/off for each five-second time base interval, proportionally providing power to the load. Time bases other than 5 seconds are available for special applications. Up to 12 900-Series Power Switches may be controlled from any one Logic. (For applications requiring more than 12 Power Switches, consult factory.)

Zero and span pots are available for field adjustment. Zero adjustment determines when power begins to modulate. The span adjustment determines when full power is on continuously and/or when sequencing steps are energized. The 24V AC control power must be sized to accommodate the total of all components; i.e., Power Switch(es), Logic(s), and/or Sequencer (including external relay loads as required).

### Specifications 901-D/DP Series Logics

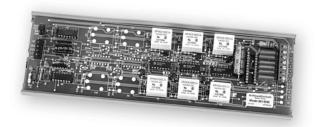
Voltage, Input (Nominal)	24V AC
Power @ 24V AC	3 VA
Interval Time Base	5 Seconds
Output Triac Rating	3 Amp
900 Series Power Switch(es) (Consult factory for more than 12)	12
Span, 906-13AW Thermostat Factory Standard Range	2.0°F 0.5° to 5.0°F
Zero Adjustable	Setpoint

Table 3 901-D Multiple Input Options

Input Stat Signal	Mfg.	Ranges	Factory Std. Calibration Span	
10K	HCC	65 – 85°F	2°F	
Temp. IC	HCC	30 – 160°F	7°F	
Ohm	Others	0 - 135	10 – 130 Ohms	
VDC	Others	$     \begin{array}{r}       2 - 10 \\       2 - 20     \end{array} $	2 – 10V DC —	
mA	Others	2 - 10 2 - 20	2 – 10 mA —	
901-DP Pneumatic Input				
0 – 15 psi	Others	0 – 15 psi	9 – 13 psi	

### **Features**

- Multiple (selectable) inputs on 901-D Series.
- · Field adjustable Zero and Span for all inputs.
- Controls up to 12 900-Series Power Switches from one Logic. (For applications requiring more than 12 Power Switches, consult factory.)
- Low voltage control, 24V AC power required.



901-HR Series Sequencer

# Sequencer, Heating

The 901-HR Series heating Sequencer is a "first on/last off," low voltage, time based step controller. The Sequencer is available in nine models (2 through 10 stages) of 24V AC non-isolated output control. The 901-D Logic is required to interface the Thermostat input to the Sequencer and provide 24V AC power to the Sequencer through factory furnished cable.

A 24V AC power source is required to accommodate all Control/Controller components of the system plus the power required for the Sequencer relays. The Sequencer receives a signal from the Logic to advance, reduce, or hold an appropriate number of stages at the termination of the preselected Sequencer time base. This allows balancing of the load with respect to the proportional band (span).

Each stage is controlled within the span, regardless of the quantity of stages being controlled. Four time bases are available that may be selected for establishing the required time delay between stages for the application.

When the pulses from the Logic to the Sequencer are full "On" for the preselected Sequencer time base, the Sequencer will advance steps. Conversely, when the pulses are "zero," the Sequencer will reduce steps. When the pulse signal is modulating "On and Off," the Sequencer will "lock in" the specific quantity of stages over the span (proportional band) as required to balance the load. This feature allows calibration of up to ten stages inside the span within the limitations of the specification.

Selecting the appropriate Sequencer time base for the application is critical, and the time delay (between advancing or reducing stages) can determine the ability of the system to respond to temperature of the input signal. When the proportional modulating (SCR) stage is functioning in the system with the Sequencer, the system is commonly described as a "Vernier System". The modulating stage furnishes proportional control in addition to the sequencing stages and therefore provides more accurate control of the load.

#### **IMPORTANT**

When a Sequencer is used in combination with Power Switch(es) to provide a "Vernier" control system, the Power Switch KW load should be sized to provide at least 125% of the largest sequencing KW step.

### **CAUTION**



Vernier systems, modulation and sequencing, should not be used in remote direct sensing applications where close temperature control or fast response to temperature change is required.

# Specifications 901-HR Series Sequencer

Time Delay (Time Base)

Standard, Factory Set 30 Seconds Optional 15, 60, 120 Seconds

Stages

Minimum 2 Maximum 10

Dimensions (L x W x H) 9.75" x 3.00" x 1.25"

#### **Features**

- Available in nine models, 2 through 10 stages.
- Four selectable time delay options.
- May use stand alone, as a sequencer, or in conjunction with modulation for Vernier applications.
- LED clock function indicator.
- Interconnecting cable included.